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## EIGHTY THOUSAND MEN OUT

## STRIKE AMONG THE THE BIG IRONWORKERS INFORCE.

TARIFF THE IS CARNEGIES CLAIM FACTOR IN THE DIFFI-NOT A CULTY-REPUBLICAN CHIEFS, HOW-EVER, ADVISE SPEEDY SETTLEMENT.

PITTSBURG. Penn., July 1 .- Eighty thousand ironworkers and their dependents threw down their tools early this morning when the last "heats" were drawn. When they will take them up again, and on what terms, is a question which time alone can solve.

There are over 100,000 iron and steel workers west of the Alleghany Mountains. One-fifth of this number are employed in the sheet iron, tinned plate, and tube mills. The owners of these withdrow their proposition for a reduction in wages, and work in their mills has gone on. Perhaps 70,000 more men are employed in other mills throughout the country, where own-ers as individuals made terms with their workmen.

manufacturers demand a reduction of The from 20 to 40 per cent. in wages; the workmen insist on a continuance of the wages that have ruled for the past twelve months.

Some hopes of an early settlement were entertained to-day, the Pittsburg manufacturers having asked for a conference with the work-men, but these disappeared when, after a few hours' talk, it was announced that nothing had been accomplished.

Another conference will be held next Wednesday. If neither side yields at the meeting a long and nard struggle may be expected. The work-men are hopeful that they will gain their point before long.

The several manufacturers who have withdrawn the demand for a reduction are situated in all parts of the West, and the products of their mills include every grade of iron. The workmen argue that if these manufacturers can afford to pay the wages that have ruled during the past twelve months there is no reason for a reduction in other mills.

They were strengthened in this view to-day by the fact that several additional firms made terms with their workmen, one in Kentucky, one in Ohio, and another in Pittsburg. The one in Ohio, and another in Pittsburg. The Pittsburg concern was the Carnegie Twenty-ninth Street mill. This signature was expected when the scale was signed at the Carnegie Thirty-third Street mill last night. It has no bearing on the fight at Homestead, but it helps the workmen in that experience has taught them that the manufacturers will not hold to-gether after a certain proportion make terms with their workmen. It is evident that there is no "blufing" at Homestead. The fight there is to be to the death between the Carnegie Steel Company, limited, with its \$25,000,000 capital, and the workmen.

Homestead. The fight there is to be to the death between the Carnogic Steel Company, limited, with its \$25,000,000 capital, and the workmen. The Carnegie Steel Company gave formal notice to-day, through its Secretary, that the Homestead Mill is to be operated as a non-union plant and that no expense is to be spared to gain this point. The Secretary said: "The mills at Homestead have been closed for repairs, and will remain closed for two or three weeks. About the 15th or 20th of July it will be published and posted that any of our old employes may return to work and must make application by a certain day as individuals. All who do not apply by the time stipulated will be considered not to de-sire to work, and their places will be filled by new men. "It is in the work of giving new men the places of the old employes that will cause the preal conflict. The strikers will offer no violence so long as the mills stand idle, but when new employes are brought to the mills the old men will seek to persuade their successors to leave, and, failing in this, will attempt to dislodge them. "It will be easy to get new men into the

and, failing in this, will attempt to dislodge them. "It will be easy to get new men into the mills, for one of the Vanderbilt lines passes di-rectly through the property, and the men may easily be set down there. "Only 280 of the 3,800 men employed in the Homestead Mills are affected by the new scales. The wages of only that number are changed, and the remainder are to receive the same wages as at present. But so strong is the loy-alty of the men to their organization they nearly all of the employes have decided to fight for the 280. "We made the scale to suit trade and mechanical conditions, and gave no thought to

licans at Washington asking that for the success of the party this Fall the wage question be set-tled as soon as possible. The import of the telegrams was to the effect that the trouble over the wage question might cost the Republican Party the Electoral vote of Obio.

that the trouble over the wage question might cost the Republican Farty the Electoral vote of Obio. This is believed to have led the manufact-invers to ask for to-day's conference, and it is reasonably certain that its failure is a source of great disappointment in high quarters. On and after to-day the iron and steel works formerly conducted under the tirm name of Carnegie Brothers & Co., Limited; Carnegie, Phipps & Co., Limited; Allegheny Besse-mer Steel Company, and the Edgar Thom-son Furnaces; the Edgar Thomson Steel Works, Duquesne Steel Works, Homestead Steel Works, Luoy Furnaces, Keystone Bridge Works, Upper Union Mills, Lower Union Mills, Beaver Falls Mills, Sciente Ore Mines, Larimer Coke Works, and Youghiegheny Coke Works will be carried on by the Carnegie Steel Com-pany, Limited. None of the details of the transaction in form-ing the combination will be made public by the firm at present, and they will wait until the troubles at their works are settled before filing the papers of record. The capital will be \$25,000.000. The compa-ny will have in its employ upward of 40,000 men.

nearly all of the employes have decided to light for the 280. "We made the scale to suit trade and mechanical conditions, and gave no thought to the political cause or effect nor to the tariff, and hereafter we will have nothing to do with trade organizations." In addition to this the Carnegies put forth a statement in justification of its position. In this it is claimed that the reduction offered is due to trade conditions, and that with the im-proved facilities that have been supplied to the workmen they will be able to make as much money as under the old scale. It is conceded that the proposed change in the time of the expiration of the scale from July 30 to Dec. 31 is not so favorable to the workmen; because they cannot fight so hard for what they consider their rights in Winter as in Summer; but it is argued that it is important te know what the cost of production will be before con-tracts are made, and that for this reason the ohange is made.

Conside their rights in Winter as in Summer; but it is argued that it is important te know what the cost of production will be before conclusing is made.
The statement of the Scoretary has added to the bitterness at Homestead. That of the interness at themestead. That of the former of the Scoretary has added to the bitterness at themestead. That of the former of the bitterness at themestead. That of the former of the carnegie scale means a reduction in wages of from 20 to 60 per oent, as well as the abolishment of their organization, and they are reparred to fight to the end.
There was no disturbance at Homestead to day, save a dispute obteween the manager for workmen have the nill and the whole workman and running for his life.
The workmen have the nill and the whole between the manager for the different points were recoived this evening, and it was shown that not one outside working man attempted to enter. A large number of skifes have been secured to patrol the river sail of the different points were recoived this evening, and it was shown that not one outside working was attene to the solution of the strike Committee sald to hear the united States, and will be enabled to hear the united States, and will be enabled to hear the united States, and will be enabled to hear the united States, and will be enabled to hear the moment a train of men for the mill and that more shown in the for gather and requested that the oto of all the storement.
The saloon keepers have compiled with our request, and if called upon to do so will close the other man. The advisory Committee sale of liquor be restricted and that more the state done by the Graph poles."
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between capital and indor, wages must be re-duced. "The fact that throughout the entire Frick-Weeks' article the fruit of increased producing power is treated negatively or as a species of unknown quantity without any bearing on wages suggests willful insincerity and evasion. "Editor Weeks, who, by the way, is at pres-ent seeking an appointment as wage statistician for the United States Government, is to be con-gratulated on the present exhibition of his fit-ness. The man who can so juggle with figures as to make it appear that the greater the prod-uct of an establishment the loss are the earn-ings is entitled to a medal made of the very best brand of leather in recognition of his mar-velous skill as a statistician." It was quietly binted to-day that manufactur-ers in this city have within the last twenty-four hours received telegrams from leading Repub-